





Asphalt by the Numbers

- Approximately 3,600 asphalt plants in the U.S.¹
- 94% of U.S roads are surfaced with asphalt²
- 408 million tons of asphalt mixture produced in 2020³
 - Average RAP content 21.3% = 87 million tons
 - Use of RAP in 2020 reduced upstream GHG emissions by 2.3 MMT CO₂e while saving \$3 billion
 - Equivalent to emissions from 510,000 passenger vehicles

1 https://www3.epa.gov/ttn/chief/ap42/ch11/related/ea-report.pdf

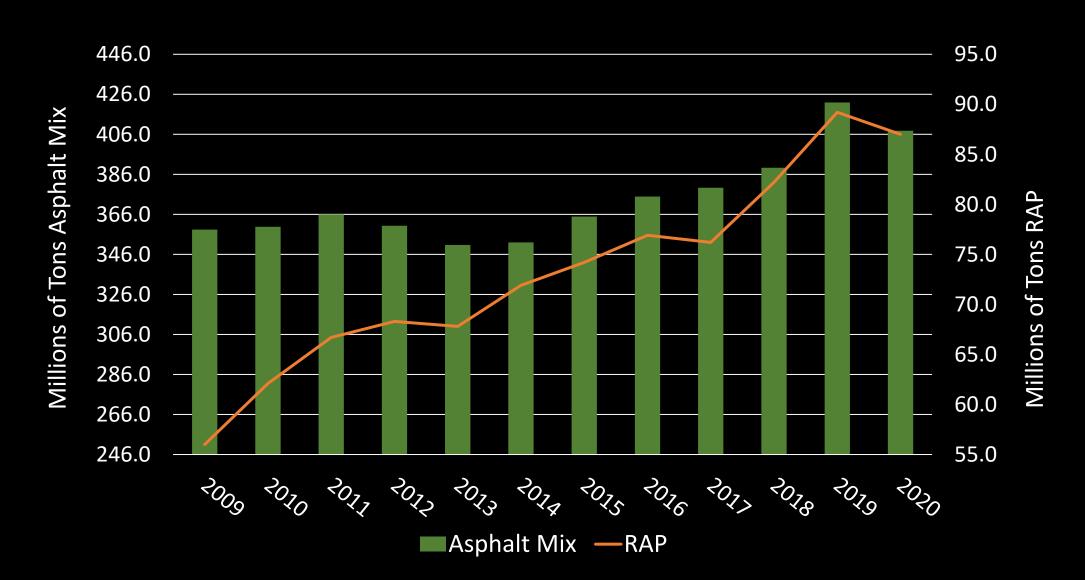
3. https://www.asphaltpavement.org/expertise/sustainability/sustainability-resources/recycling

2.https://www.fhwa.dot.gov/policyinformation/statistics/2020/hm12.cfm



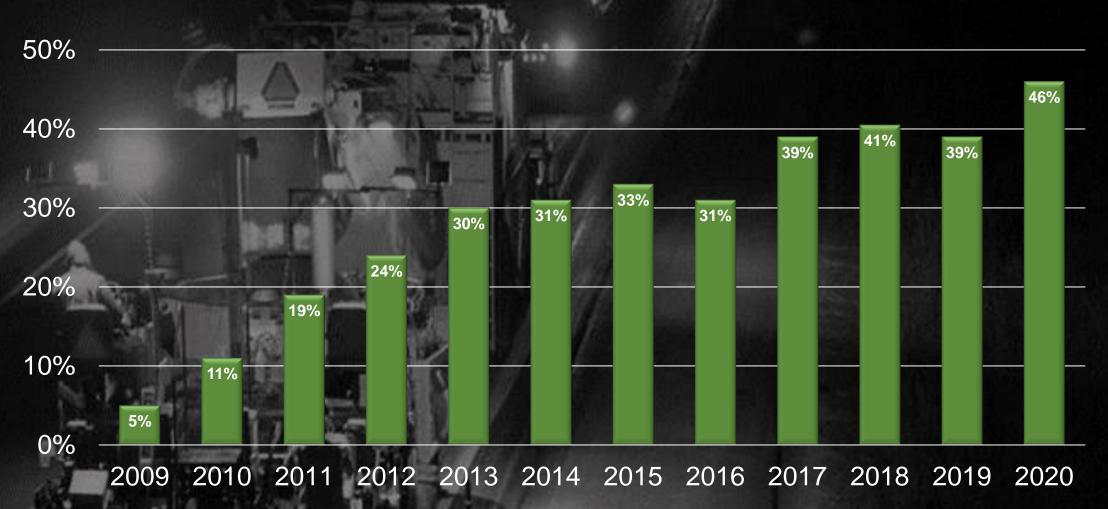
Asphalt Mix and RAP Tonnage

Total Production and Use in the U.S.



Warm Mix Asphalt (WMA) Technologies

Percentage of Total Asphalt Production in the U.S.



Understanding Carbon



Embodied Carbon

Operational Carbon

Manufacture, transport and installation of construction materials

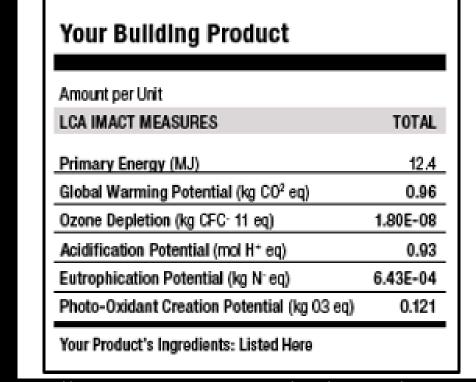
Building Energy Consumption

What is an EPD?

- Environmental Product Declaration
 - Quantified environmental information on the life cycle of a product to enable comparisons between products fulfilling the same function*

"Nutrition label" for environmental impacts

Independently verified



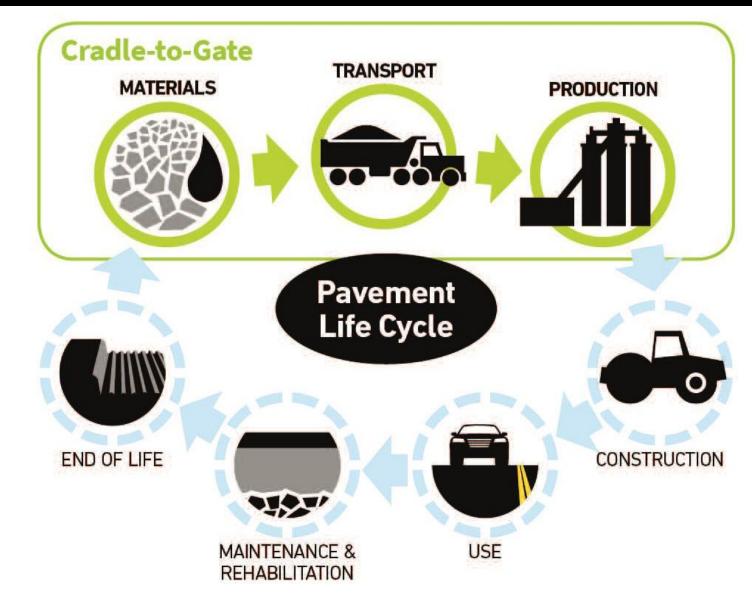
EPD "Nutrition" Label

https://westcoastclimateforum.com/cfpt/concrete/strategy1

*Source: ISO 14025:2006. EPDs from different Product Categories should NOT be compared to each other.

Most EPDs for construction materials have a Cradle-to-Gate scope

- Materials
 - Aggregates
 - Asphalt Binder
 - Additives
- Transport
 - Truck
 - Barge
 - Rail
- Production
 - Burner Fuel
 - Electricity
 - Equipment
 - Water



Key Components of NAPA's EPD Program

General Program
Instructions



General Program Instructions for

Emerald Eco-Label Environmental Product Declarations (EPD) Program

National Asphalt Pavement Association

Version 2 June 9, 2020





6406 Ivy Lane, Suite 350 | Greenbelt, MD 20770 | 301-731-4748 www.AsphaltPavement.org/EPD

Underlying Life Cycle Assessment

Update to the Life Cycle Assessment for Asphalt Mixtures in Support of the Emerald Eco Label Environmental Product Declaration Program

April 2022

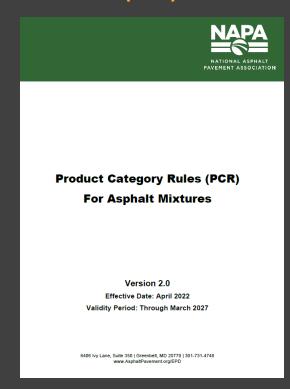
Amilan Mukherjee, PhD, PE Professor
Department of Civil, Environmental & Geospatial Engineering Michigan Technological University Houghton, MI 49931

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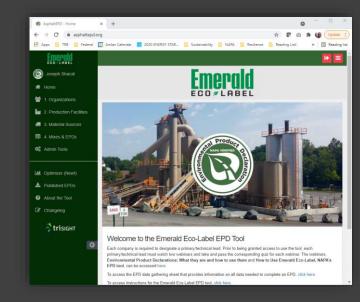
National Asphalt Pavement Association 6406 Ivy Lane, Suite 350

Greenbelt, MD 20770-1441

Product Category Rules (PCR)



EPD Software



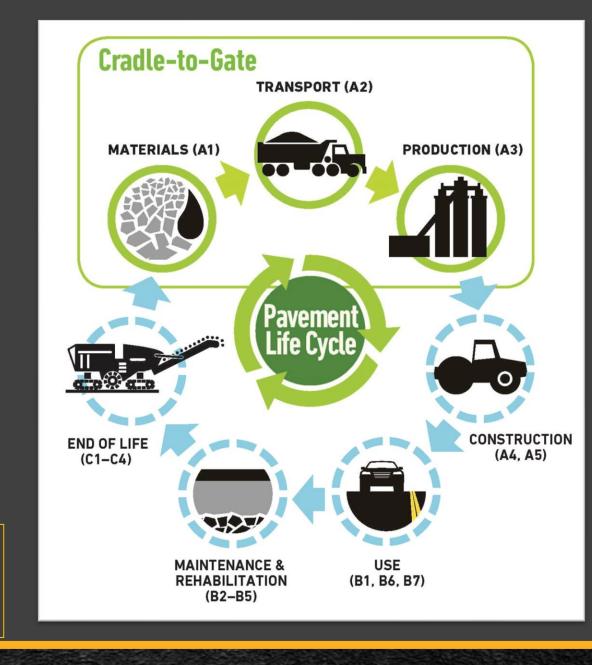
Learn more at www.asphaltpavement.org/epd



Key Aspects of Emerald Eco-Label Software

- Digital platform
- Independently verified
- All EPDs expire with the PCR
- Designed for asphalt mix producers
 - Low cost and easy to use

Published EPDs available at https://asphaltepd.org/published/





How to use Emerald Eco-Label



- Visit https://asphaltepd.org/ and login
- Watch two webinars and pass the quizzes
- Compile data for plant and mixes
 - Use EPD Data Gathering spreadsheet
- Purchase access for your plant(s)
- Enter data for plant and mixes to produce EPDs

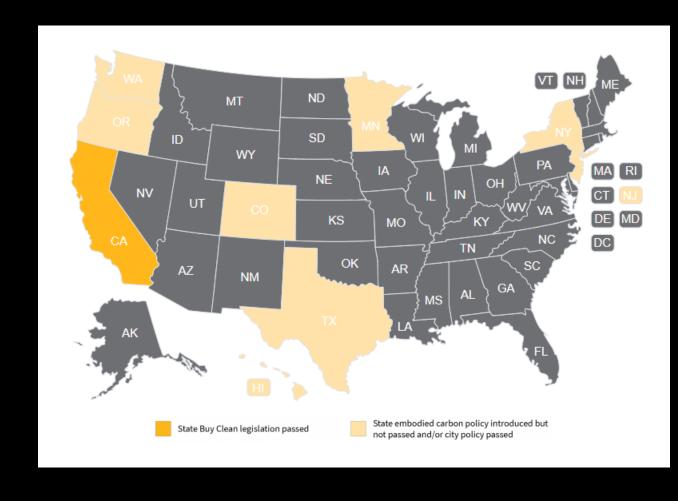
Acrobat Welcome to the EPD Tool data gathering sheet. It is meant to be used in conjuction with the EPD Tool Instructions (pdf). It is provided to help you gather the relevant data needed to create your first EPD using the Asphalt EPD tool The data can be divided into three categories: 1.) Organizational and Production (plant) level information 2.) Supplier level information 3.) Mix level information Rows 3-40 cover the Organizational and Production level information Rows 44-80 are for gathering data on the sources of substances in mixes Rows 90-213 are for specifying mixes. All data entered into the EPD tool is confidential. Only the downsteam environmental impacts will appear in the final EPD. No sensitive data about mix design or energy usage will be revealed in the EPD. EPD Data Gathering Sheet. Created by Lianna Miller, Version 2 Comments & Help Organizational Data the EPD Tool, "Organization" refers to a whole company. For smaller operations, Company Name this may be the same as some of the "Plant" data person who will be the lead for EPD Production Facilities Plant name A user can create multiple plants Cannot be a PO Box; The ZIP code will be used for certain calculations Physical address Name and contact for head of EPD lay be the same person for several plants. Does not need to be the Technical creation for this plant Production Facility Resource Comments & Help Annual Production & Electricity All quantities reported in the Production Facility section will be over a cumulative period of 12-months, within the last five years. Enter the start date of the twelve month period during which the data was recorded. The reported data for all the subsequent categories (in Production Facility) must have been measured for the Data collection start date same twelve month period starting from this date. Total Asphalt Mix Sold (per year) This must be over the same 12 month period as all the other plant data f vou have exact (metered) water use data, enter it here. Only water used in Total Water asphalt production and dust control should be included. Electricity: Grid Power Use your total line electricity for your 12 month period. his portion will self populate given the zip code of your plant. If you are interested, Automatically more about eGRID regions may be found by entering your zip code into the EPA's computed from power profiler: https://www.epa.gov/energy/power-profiler Your region will appea eGRID subregion n bold below the US map. f your plant uses onsite solar sources, report the estimated energy contribution rom these sources during your 12-month period here. Note that this is only onsite Electricity: Solar olar! The percentage of solar from your electricity provider is already calculated Electricity generated by onsite wind energy sources. As with solar, only wind power sources that are at your production facility should be accounted for here. The Electricity: Wind percentage of wind from your electricity provider is already calculated during the Sheet1

www.AsphaltPavement.org/EPD

"Buy Clean" Legislation

Process:

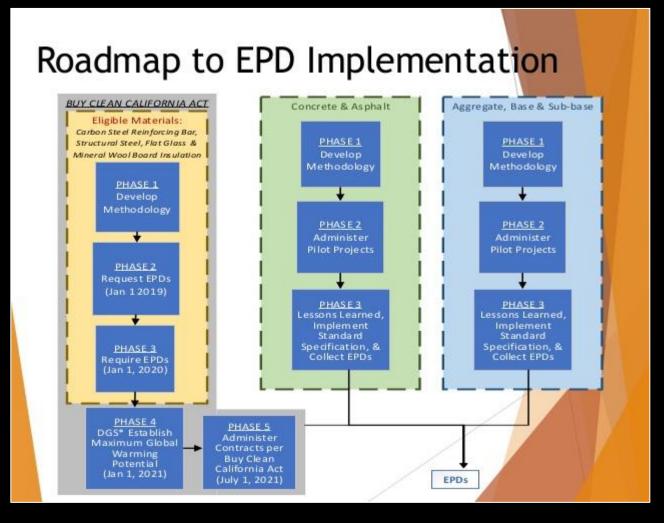
- 1. Agencies collect EPDs for eligible materials for 1-2 yrs.
- 2. Agencies determine **embodied carbon** (GWP in units of CO₂e) limit for each material type
- 3. Incorporate GWP limits into procurement (prequalification)
- Most Buy Clean policies target these materials:
 - Steel, Glass, Insulation, Concrete
 - Asphalt has been proposed in several jurisdictions



Caltrans EPD Policy



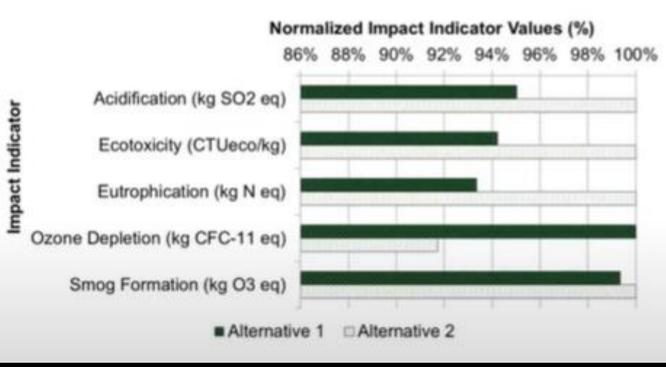
- Policy decision by Caltrans to get ahead of legislation
- Contractors must submit EPDs for Concrete, Asphalt, and Aggregates
- Started with 20 projects in 2019
- Now targeting 100 projects



FHWA Initiatives

- Roadmap for upstream datasets
 - For fuels, electricity, & common materials
- PCR Guidance
 - Goal is to align PCRs for different pavement materials
- Pavement LCA Framework in OpenLCA
 - LCA software used by consultants
- LCA-Pave Software Tool
 - Excel-based LCA software designed for agencies
 - Can use EPDs as a data input





FHWA Initiatives (continued)

FHWA's Proposed* EPD Implementation Process:

- Step 1: Use EPDs as a communication tool
 - No decisions made based on content
 - Agencies can use EPDs to inform development of benchmarks
- Step 2: Use EPDs as a material procurement aid
 - Requires development of relevant benchmarks
- Step 3: Use EPDs as a data source for LCA
 - Requires harmonization of PCRs for different materials
- Step 4: Use multiple LCAs to inform policy



*References:

Rangelov et al. (2020). Integration of life cycle assessment into planning and project delivery for pavements in the USA. Roadways and Infrastructure. Rangelov et al. (2021). Use of EPDs of pavement materials in the U.S.A. to ensure environmental impact reductions. Journal of Cleaner Production.

FHWA CLIMATE CHALLENGE

- Quantifying the GHG Emissions of Sustainable Pavements
- State DOTs to explore the use of EPDs & LCAs to inform pavement material & design selection
- Two primary goals:
 - Enhance sustainable pavement practices
 - Quantify emissions & impacts of those practices

www.fhwa.dot.gov/infrastructure/climatechallenge



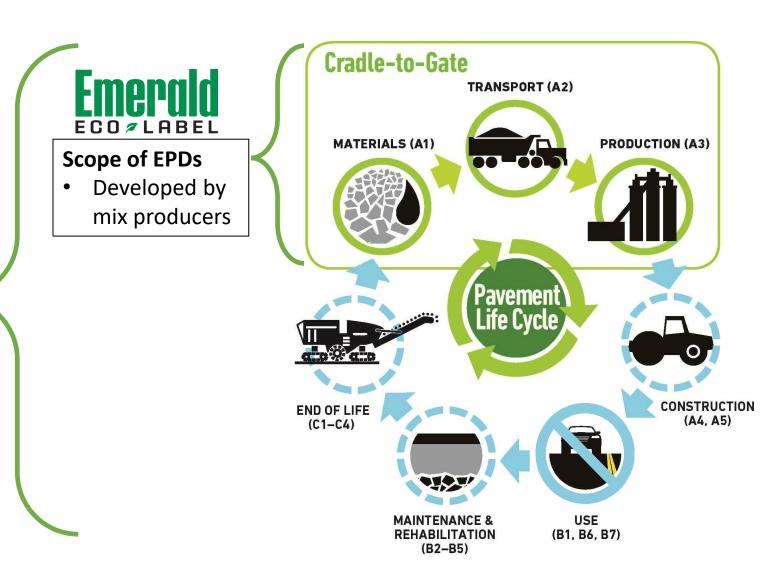


EPDs & LCAs



Scope of FHWA LCA Pave

- Excel-based software
- Intended for agencies, academia, other stakeholders
- Does not include use stage
- EPDs can be a data input





FHWA CLIMATE CHALLENGE

- Project examples
 - Development of Carbon Reduction Plans
 - Implementation of EPDs & LCA on select projects
 - Pilot programs that reduce GHG emissions
 - Working with industry to fill data gaps & initiate new EPD programs
- Up to \$500k per State DOT
 - Awarded on a rolling basis until funding exhausted

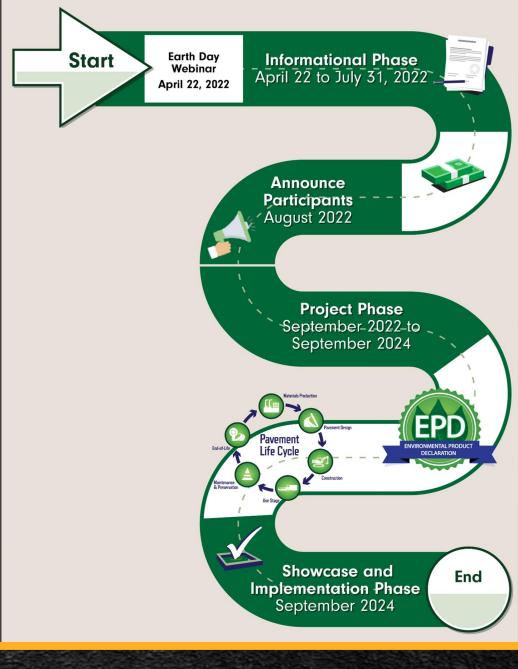
www.fhwa.dot.gov/infrastructure/climatechallenge





CLIMATE CHALLENGE STEPS

- State DOTs must partner with other stakeholders
 - Academia
 - Industry organizations
 - EPD program operators
 - Material manufacturers
- Projects aim to complete in Fall 2024
 - Case studies
 - Reports
 - Peer exchanges





Biden Administration

- Climate change is a top priority for Biden and Congress
- Direct Federal procurement?
 - National parks, military bases, other federal projects?
- Other Federal Legislation
 - Highway funding could be tied to greenhouse gas emissions and "low carbon" materials
- Federal policy expected to clarify in 2022

THE WHITE HOUSE



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BRIEFING ROOM

Executive Order on Tackling the Climate Crisis at Home and Abroad

JANUARY 27, 2021 • PRESIDENTIAL ACTIONS

The United States and the world face a profound climate crisis. We have a narrow moment to pursue action at home and abroad in order to avoid the most catastrophic impacts of that crisis and to seize the opportunity that tackling climate change presents. Domestic action must go hand in hand with United States international leadership, aimed at significantly enhancing global action. Together, we must listen to science and meet the moment.

By the authority vested in me as President by the Constitution and the laws of the United States of America, it is hereby ordered as follows:

PART I — PUTTING THE CLIMATE CRISIS AT THE CENTER OF UNITED STATES FOREIGN POLICY AND NATIONAL SECURITY

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GSA Environmentally Preferable Asphalt Standards

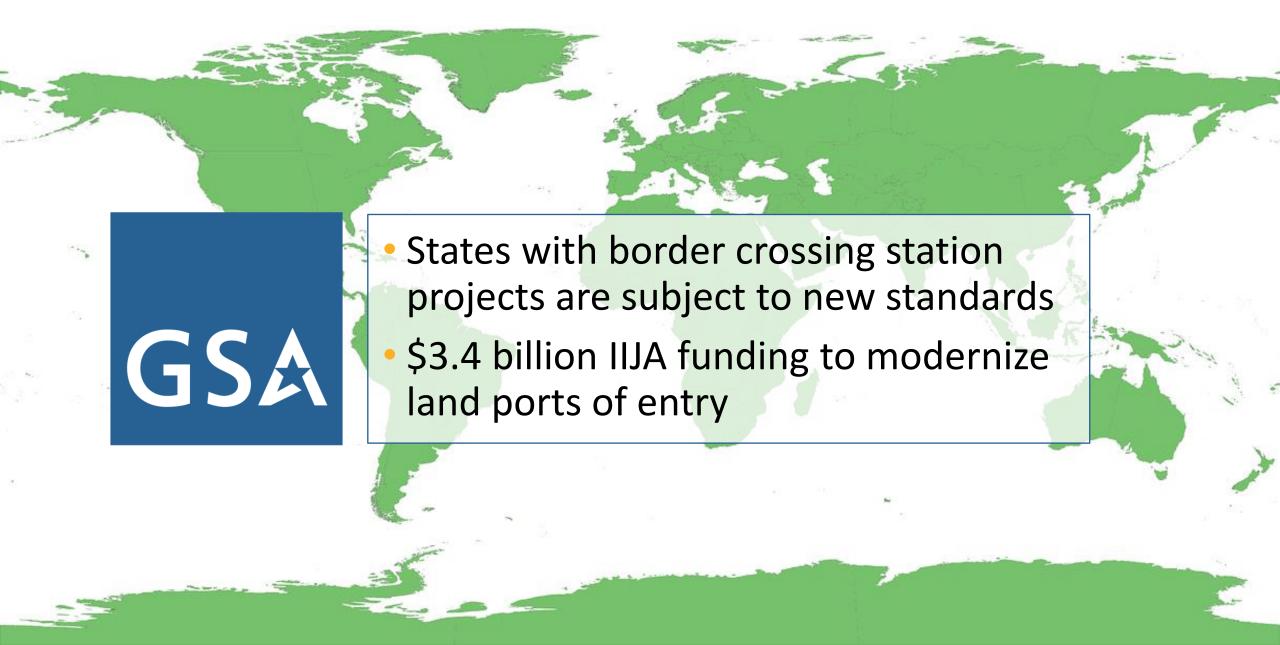
- P100 Facilities
- Revised March 29, 2022



The [prime contractor] shall provide a product-specific cradle-to-gate Type III environmental product declaration (EPD) for each asphalt mix specified in the design and used at the project, using version 2 of the National Asphalt Paving Association's product category rule for asphalt mixtures. Please send EPD(s) to embodiedcarbon@gsa.gov, and upload EPD(s) into GSA's project management information system.



WHO'S IMPACTED?





Begins Now!



Industry Goals



Where Do I Start?

